

**IEC SYSTEM FOR CONFORMITY TESTING
AND CERTIFICATION OF ELECTRICAL
EQUIPMENT (IECEE)
CB SCHEME**

**SYSTÈME CEI D'ESSAIS DE CONFORMITÉ
ET DE CERTIFICATION DES ÉQUIPEMENTS
ÉLECTRIQUES (IECEE)
MÉTHODE OC**

**CB TEST CERTIFICATE
CERTIFICAT D'ESSAI OC**

Product
Produit

Name and address of the applicant
Nom et adresse du demandeur

Name and address of the manufacturer
Nom et adresse du fabricant

Name and address of the factory
Nom et adresse de l'usine

Rating and principal characteristics
Valeurs nominales et caractéristiques principales

Trade mark (if any)
Marque de fabrique (si elle existe)

Model/type Ref.
Ref. de type

Additional information (if necessary)
Information complémentaire (si nécessaire)

A sample of the product was tested and
found to be in conformity with
*Un échantillon de ce produit a été essayé
et a été considéré conforme à la*

as shown in the Test Report Ref. No.
which form part of this certificate
*comme indiqué dans le Rapport d'essais
numéro de référence
qui constitue une partie de ce certificat*

Contactors relais and auxiliary contact blocks

**Benedikt & Jäger
A-1221 Wien, Lieblgasse 7**

**Benedikt & Jäger
A-1221 Wien, Lieblgasse 7**

**Benedikt & Jäger
A-1221 Wien, Lieblgasse 7**

AC 690 V, 50-60 Hz; AC1 10 A

**Ω, Benedikt & Jäger
Brand Names: see page 1 of test report**

K3-07.., HB.., LH.. (see page 1 of test report)

IEC 60947-5-1:1997/A1:1999+A2:1999

CTI-CB 433-1; -2

This CB Test Certificate is issued by the National Certification Body
Ce Certificat d'essai OC est établi par l'Organisme National de Certification

Date: 2001-12-14

Austrian Electrotechnical Association
A-1190 Wien, Kahlenberger Str. 2a

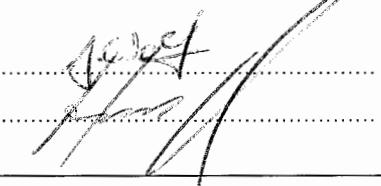
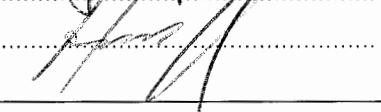
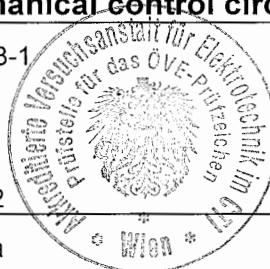


Oesterreichischer Verband für Elektrotechnik



Dipl.-Ing. W. Martin
Head of Dept. Testing & Certification

TEST REPORT**IEC 60 947-5-1****Low-voltage switchgear and controlgear****Part 5: Control circuit devices and switching elements****Section 1: Electromechanical control circuit devices**

Report reference No.	: CTI CB 433-1	
Tested by (+ signature)	: J. Wolf	
Approved by (+ signature)	: H. Bachl	
Date of issue	: 2001-12-12	
Testing laboratory	: CTI-Vienna	
Address	: A – 1210 Vienna, Einzingergasse 4	
Testing location	: as above	
Applicant	: Benedikt & Jäger	
Address	: A – 1221 Vienna, Lieblgasse 7	
Standard	: IEC 60 947-5-1:1997 +A1:1999-04 +A2:1999-10	
Test Report Form No.	: 69475-1A	
Master TRF	: reference No. 947-5-1A, dated 95-09	
Copyright blank test report	: the bodies participating in the Committee of Certification Bodies (CCB) and/or the CENELEC Certification Agreement (CCA).	
Test procedure	: CB-scheme	
Procedure deviation	: N.A.	
Non-standard test method	: N.A.	
Type of test object	: Auxiliary Contact Block	
Trademark 1	: Ω , Benedikt & Jäger	
Trademark 2	: SCHRACK	
Trademark 3	: IMO	
Model/type reference 1	: HB..	LH..
Model/type reference 2	: HB..	LH..
Model/type reference 3	: MCAS-..	A69-0001.
Manufacturer	: Benedikt & Jäger	
Rating	10A 690V 50-60Hz	10A 690V 50-60Hz

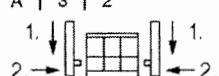
Copy of marking plate

HB

Ω HB11
 IEC/EN60947-5-1
 VDE0660
 AC1 = I_{th}
 690V~ 10A



AC15
 220 | 380 MADE IN
 V~ 240 | 415 AUSTRIA
 A | 3 | 2



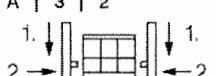
600v ac 10amp
 A600 Q600

MCAS

IMO MCAS-11
 IEC/EN60947-5-1
 VDE0660
 AC1 = I_{th}
 690V~ 10A



AC15
 220 | 380 MADE IN
 V~ 240 | 415 AUSTRIA
 A | 3 | 2



600v ac 10amp
 A600 Q600

LH

Ω LH11
 IEC/EN60947-5-1
 VDE0660
 AC1 = I_{th}
 690V~ 10A



AC15
 220 | 380
 V~ 240 | 415
 A | 3 | 2

600v ac 10amp
 A600 Q600
 MADE IN AUSTRIA

A69-0001

IMO
A69-0001
 IEC/EN60947-5-1
 VDE0660
 AC1 = I_{th}
 690V~ 10A

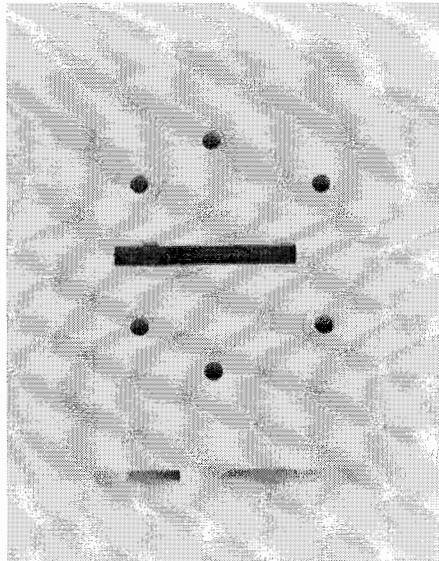
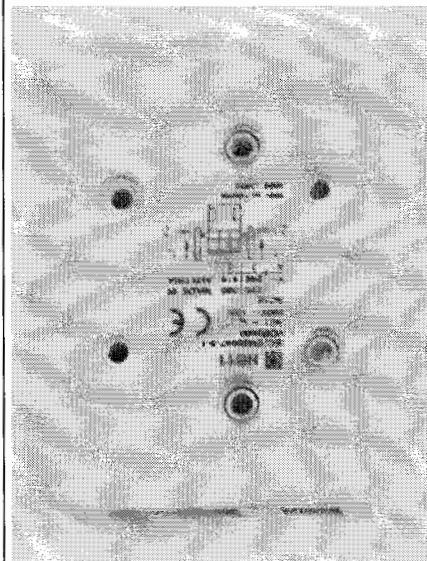
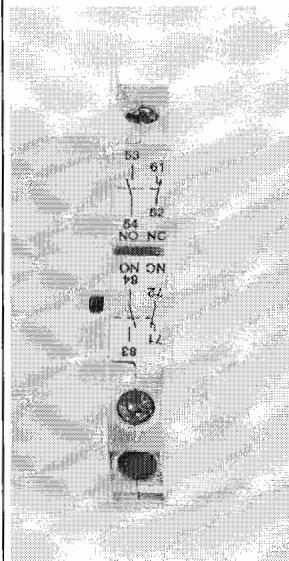


AC15
 220 | 380
 V~ 240 | 415
 A | 3 | 2

600v ac 10amp
 A600 Q600
 MADE IN AUSTRIA

Photo:

LH11 represents all other Brands and Types



Test item particulars	: Auxiliary Contact Block
- method of operation.....	: Mechanically coupled with basic device
- switching positions	: ON-OFF
- number of circuits	: 2
- kind of current.....	: AC
- number and kind of contact elements	: 1 NC and/or 1 NO
- rated frequency (Hz).....	: 50-60
- number of positions of main contacts.....	: 2
Rated and limiting values, main circuit.....	
- rated operational voltage Ue (V).....	: 690
- rated insulation voltage Ui (V).....	: 690
- rated impulse withstand voltage Uimp (kV)	: 8
- conventional free air thermal current Ith (A)	: 10 10
- conventional enclosed thermal current Ithe (A)	: 10 10
- rated operational current le (A).....	: 10 10
- rated uninterrupted lu (A).....	: 10 10
- utilization category	: AC1
Short-circuit characteristic	
- rated conditional short-circuit current (kA).....	: 1
Co-ordination of short-circuit protective devices	
- kind of protective device	: Fuse 20A gL/gG
Possible test case verdicts:	
- test case does not apply to the test object.....	: N(.A.)
- test object does meet the requirement.....	: P(ass)
- test object does not meet the requirement.....	: F(ail)

Ordering key:

HB	1	1	>	>	>	>	>	>	>	>	>	0, 1	: Number of NC auxiliary contacts
			>	>	>	>	>	>	>	>	>	0, 1	: Number of NO auxiliary contacts
		>	>	>	>	>	>	>	>	>	>	HB	: Used for K3-24...74 contactors
	>	>	>	>	>	>	>	>	>	>	>	LH	: Used for LT switches

General remarks:

"(see remark #)" refers to a remark appended to the report.

"(see appended table)" refers to a table appended to the report.

Throughout this report a comma is used as the decimal separator.

The test results presented in this report relate only to the object tested.

This report shall not be reproduced except in full without the written approval of the testing laboratory.

The present Test Report is not valid as a Test Report according to a Mutual Recognition Agreement (i.e. IECEE-CB, CCA, ENEC, KEYMARK,...) unless appended to a corresponding Certificate issued by a National Certification Body, signatory to the relevant Scheme.

1) The auxiliary contact block HB.. is designed to be coupled with following types of contactors:

K3-24A... (covered CB/AT 1285)

K3-32A... (covered CB/AT 1285)

K3-40A... (covered CB/AT 1285)

K3-50A... (covered CB/AT 1285)

K3-62A... (covered CB/AT 1285)

K3-74A... (covered CB/AT 1285)

**2) The auxiliary contact block LH.. is designed to be coupled with following types of switch
disconnectors:**

LT30 (covered CB/AT 1178)

LT40 (covered CB/AT 1178)

LT50 (covered CB/AT 1178)

LT70 (covered CB/AT 1178)

**3) Internal parts of HB11 and LH11 are identical. All tests are performed in combination with K3-
24A.. and K3-50A.. .****4) According to the request of the manufacturer only utilization category AC1 according to
IEC 60947-4-1 has been tested.**

IEC 60 947-5-1			
Clause	Requirement -- Test	Result - Remark	Verdict

5.2	MARKING		
	Data shall be preferably marked on the equipment:		P
	a - manufacturer's name or trademark	Ω , Benedikt & Jäger	P
	b - type designation or serial number	HB.. LH..	P
	Data shall be included on the nameplate, or on the equipment, or in the manufacturer's published literature:		P
	c - number of this standard	IEC 60947-5-1	P
	d - rated operational voltages	690V	P
	e - utilization category and rated operational currents, at the rated operational voltages of the control circuit device	AC1 (see remark on page 5) 10A 10A 690V	P
	f - rated insulation voltage	690V	P
	g - rated impulse withstand voltage	6kV	P
	h - switching overvoltages, if applicable	≤ 6 kV	P
	i - IP code, in case of enclosed control circuit device	-	N
	j - pollution degree	3	P
	k - type and maximum ratings of short-circuit protective device	Fuse Fuse 20A gL(gG) 20A gL (gG)	P
	l - conditional short-circuit current if less than 1000 A	-	N
	m - suitability for isolation, where applicable		N
	n – indication of contact elements of same polarity		N

7.1	CONSTRUCTION		
7.1.1	Materials		P
7.1.2	Current-carrying parts and their connection		P
7.1.3	Clearances		P
	Uiimp is given as:	6kV	P
	- max. value of rated operational voltage to earth :	600V	—
	- nominal voltage of supply system	400 / 690V	—
	- overvoltage category	III	—

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict
	- pollution degree	3	—
	- field in- or homogeneous	Inhomogeneous	—
	- minimum clearances (mm)	5,5	—
	- measured clearances (mm)	$\geq 5,5$	—
	Uimp is not given:		N
	- rated insulation voltage Ui (V)		—
	- le		—
	- minimum clearances L-L/L-A (mm)		—
	- measured clearances L-L/L-A (mm)		—
	Creepage distances		P
	Uimp is given as:	6 kV	P
	- material group or CTI	Min. II	—
	- minimum creepage distances (mm)	9	—
	- measured creepage distances (mm)	≥ 9	—
	Uimp is not given:		N
	- material column a or b		—
	- minimum creepage distances (mm)		—
	- measured creepage distances (mm)		N
7.1.4	Actuator		N
7.1.4.1	Insulation		N
7.1.4.2	Direction		N
7.1.4.3	Actuating force (or moment)		N
7.1.4.4	Limitation of rotation (of rotary switch)		N
7.1.4.5	Emergency stop		N
7.1.5	Indication of the contact position		N
7.1.5.1	Indication means		N
7.1.5.2	Indication by the actuator		N
7.1.6	Conditions for control switches suitable for isolation		N
7.1.7	Class II control circuit devices		N
7.1.8	Control devices with integrally connected cables		N
7.1.11	Degree of protection of enclosed equipment		N

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict
	Degree of protection	IP	N
8.3.1.a TEST SEQUENCE I			
8.3.3.3	Temperature rise	HB11 + K3-50	P
	ambient temperature 10-40 °C	23	—
	test enclosure W x H x D (mm x mm x mm)	355 x 175 x 145	—
	material of enclosure	Steel	—
	NO-contacts, test conditions:		P
	- rated operational current I_e (A)	10	—
	- cable cross-section (mm^2)	1,5	—
	- temperature rise of NO terminals (K)	≤ 42	—
	NC-contacts, test conditions:		P
	- rated operational current I_e (A)	10	—
	- cable cross-section (mm^2)	1,5	—
	- temperature rise of NC terminals (K)	≤ 42	—
	Coils and electromagnets, test conditions:		N
	- rated control supply voltage U_s (V)	-	—
	- Class of insulating material		—
	- temperature rise of coil and electromagnets (K) : <		—
8.3.3.2	Operating limits		N
8.3.3.2.1	Power-operated equipment:		N
	ambient temperature (°C)		—
	rated control supply voltage U_s (V)	-	—
	frequency (Hz)	-	—
	limits of close satisfactorily at any value between 85% and 110% of rated control supply voltage U_s :		N
	limits of drop out and open fully are: 75% to 20% for a.c. and 75% to 10% for d.c.		N
8.3.3.4	Test of dielectric properties, impulse withstand voltage (U_{imp} indicated):		
	- verification by measurement of clearances instead of testing	Yes	P
	- rated impulse withstand voltage (V)	6000	—

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict
	- test Uimp auxiliary circuits (kV)		N
	Test of dielectric properties, dielectric withstand voltage:		P
	- rated insulation voltage (V)	690	—
	- control and auxiliary circuits, test voltage (V) for 1 min	2500	P
8.2.4	Mechanical properties of terminals		P
8.2.4.2	Mechanical strength of terminals		P
	maximum cross-sectional area of conductor (mm ²)	2,5 solid 2,5 flex	—
	diameter of thread (mm)	M 3,5	—
	torque (Nm)	0,8	—
	5 times on 2 separate clamping units		P
8.2.4.3	Testing for damage to and accidental loosening of conductor (flexion test)		P
	conductor of the smallest cross-sectional area (mm ²)	1 solid 1 flex	—
	number of conductor of the smallest cross section	1 1	—
	diameter of bushing hole (mm)	6,4 6,4	—
	height between the equipment and the platen (mm)	260 260	—
	mass at the conductor(s) (kg)	0,4 0,4	—
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.4	Pull-out test		P
	force (N)	35	35
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		P
	Flexion test		P
	conductor of the largest cross-sectional area (mm ²)	2,5 solid 2,5 flex	—
	number of conductor of the largest cross-section :	1 1	—

IEC 60 947-5-1				
Clause	Requirement – Test	Result - Remark		Verdict
	diameter of bushing hole (mm)	9,5	9,5	—
	height between the equipment and the platen (mm)	279	279	—
	mass at the conductor(s) (kg)	0,7	0,7	—
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit			P
	Pull-out test			P
	force (N)	50	50	—
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit			P
	Flexion test			P
	conductor of the largest and smallest cross-sectional area (mm ²)	1 // 2,5 solid	1 // 2,5 flex	—
	number of conductor of the smallest cross sectional, number of conductor of the largest cross sectional	1 // 1	1 // 1	—
	diameter of bushing hole (mm)	6,4 // 9,5	6,4 // 9,5	—
	height between the equipment and the platen (mm)	260 // 279	260 // 279	—
	mass at the conductor(s) (kg)	0,4 // 0,7	0,4 // 0,7	—
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit			P
	Pull-out test			P
	force (N)	35 // 50	35 // 50	—
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit			P

8.3.3.5	TEST SEQUENCE II	
	Making and breaking capacity	P
	utilization category	AC-1 (see remark on page 5)

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict
	rated operational voltage Ue (V)	690	—
	rated operational current Ie (A) or power (kW)	10A	—
	Conditions, make/break operations AC-1 only:	NO-contact NC-contact	P
	- test voltage U/Ue = 1,05 (V)	L1: 730 L2: 730 L3: -	—
	- test current I/Ie (A)	L1: 16 L2: 16 L3: -	—
	- power factor/time constant	L1: 0,84 L2: 0,84 L3: -	—
	- on-time (ms)	200	—
	- off-time (s)	10	—
	- number of make/break operations	50 50	P
	Behaviour and condition during and after the test:		P
	- no permanent arcing		P
	- no flashover between poles		P
	- no blowing of the fusible element in the earth circuit		P
	- no welding of the contacts		P
	- the contacts shall operate when the contactor or starter is switched by the applicable method of control		P
8.3.3.6	Operational performance capability:	NO-contact NC-contact	P
	utilization category	AC-1 (see remark on page 5)	—
	rated operational voltage Ue (V)	690	—
	rated operational current Ie (A) or power (kW)	10A	—
	Test conditions for make/break operations AC-1 only:		P
	- test voltage U/Ue = 1,05 (V)	L1: 725 L2: 725 L3: -	—

IEC 60 947-5-1

Clause	Requirement – Test	Result - Remark	Verdict
	- test current I/I_e (A)	L1: 10,5 L2: 10,5 L3: -	
	- power factor/time constant	L1: 0,82 L2: 0,82 L3: -	
	- on-time (ms)	200	
	- off-time (s)	11	
	- number of make/break operations	6000	6000
8.3.3.6.6	Behaviour and condition during and after the test:		P
	- no permanent arcing		P
	- no flashover between poles		P
	- no blowing of the fusible element in the earth circuit		P
	- no welding of the contacts		P
	- the contacts shall operate when the contactor or starter is switched by the applicable method of control		P
	Dielectric verification:		P
	test voltage (V) (2 U_e /min. 1000 V) for 1 min	1380	
8.3.3.5.3	Making and breaking capacities of switching elements under abnormal conditions:		N
	utilization category		
	rated operational voltage U_e (V)		
	rated operational current I_e (A) or power (kW)		

8.3.3.5	TEST SEQUENCE III	
8.3.3.5.2	Making and breaking capacities of switching elements under normal conditions	N

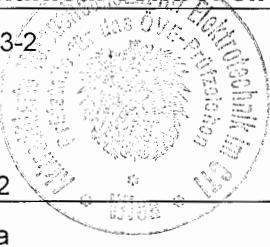
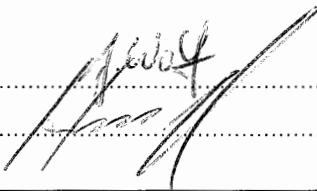
8.3.4	TEST SEQUENCE IV	
	Performance under conditional short-circuit current HB NO-contact NC-contact	P
	type of SCPD : Fuse Diazed	

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict
	ratings of SCPD	20gL(gG)	—
	prospective current (kA)	1	—
	test voltage (V) $U/U_e = 1,1$ (V)	L1: 436 L2: - L3: -	—
	r.m.s. test current (A)	L1: 1.095 L2: - L3: -	—
	power factor (max. 0,7)	0,7	P
	first making operation to closed switching elements: test I^2dt_a (A^2s) / I_D (A)	L1: $\leq 199A^2s$ $\leq 199A^2s$ $\leq 414A$ $\leq 414A$ L2: - L3: -	—
	time interval between test (min. 3 min)	3 min	—
	second making operation to closed switching elements: test I^2dt_a (A^2s) / I_D (A)	L1: $\leq 199A^2s$ $\leq 199A^2s$ $\leq 414A$ $\leq 414A$ L2: - L3: -	—
	time interval between test (min. 3 min)	3 min	—
	third making operation to closed switching elements: test I^2dt_a (A^2s) / I_D (A)	L1: $\leq 199A^2s$ $\leq 199A^2s$ $\leq 414A$ $\leq 414A$ L2: - L3: -	—
	Behaviour of the equipment during the test:		P
	switching elements open by the normal actuating system		P
	Dielectric verification:		P
	dielectric test voltage (V)	1.380	P

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict

TABLE: temperature rise measurements				
temperature rise dT of part:		phase	dT (K)	Required dT (K)
HB11	NO-contacts	53	42	65
		63	42	65
NO contacts have the same spring force as NC contacts.				

TEST REPORT**IEC 60 947-5-1****Low-voltage switchgear and controlgear****Part 5: Control circuit devices and switching elements****Section 1: Electromechanical control circuit devices**

Report reference No.	CTI CB 433-2		
Tested by (+ signature).....	J. Wolf		
Approved by (+ signature).....	H. Bachl		
Date of issue	2001-12-12		
Testing laboratory	CTI-Vienna		
Address.....	A – 1210 Vienna, Einzingergasse 4		
Testing location.....	as above		
Applicant	Benedikt & Jäger		
Address.....	A – 1221 Vienna, Lieblgasse 7		
Standard	IEC 60 947-5-1:1997 +A1:1999-04 +A2:1999-10		
Test Report Form No.	69475-1A		
Master TRF	reference No. 947-5-1A, dated 95-09		
Copyright blank test report.....	the bodies participating in the Committee of Certification Bodies (CCB) and/or the CENELEC Certification Agreement (CCA).		
Test procedure	CB-scheme		
Procedure deviation	N.A.		
Non-standard test method	N.A.		
Type of test object.....	Contactor Relais		
Trademark 1	Ω , Benedikt & Jäger		
Trademark 2	SCHRACK		
Trademark 3	IMO		
Model/type reference 1	K3-07A...	K3-07D...	
Model/type reference 2	LA3007..	-	
Model/type reference 3	MCR07-S...	-	
Manufacturer.....	Benedikt & Jäger		
Rating.....	20A 690V 50-60Hz	10A 690V 50-60Hz	

Copy of marking plate

K3-07A, LA3007, MCR07-S

AC15 400V~ 4A

IEC / EN60947-4-1	AC1=I _{th}
VDE0660 AS3947-4-1	690V~ 20A
IEC / EN60947-5-1	AC15
AS3947-5-1	V~ A
MADE IN AUSTRIA	220-240 12
	380-440 4
	500 3
	660-690 1



LISTED IND. CONT.

EQUIP. 93B3
600v ac 20amp

A600

TIGHTENING TORQUE 8.1 lb.-in.
14AWG-10AWG
WIRE 60°C Cu ONLY

K3-07D

AC15 400V~ 2A

IEC / EN60947-4-1	AC1=I _{th}
VDE0660 AS3947-4-1	690V~ 10A
IEC / EN60947-5-1	AC15
AS3947-5-1	V~ A
MADE IN AUSTRIA	220-240 4
	380-440 2
	500 1,2
	660-690 0,6



LISTED IND. CONT.

EQUIP. 93B3
600v ac 10amp

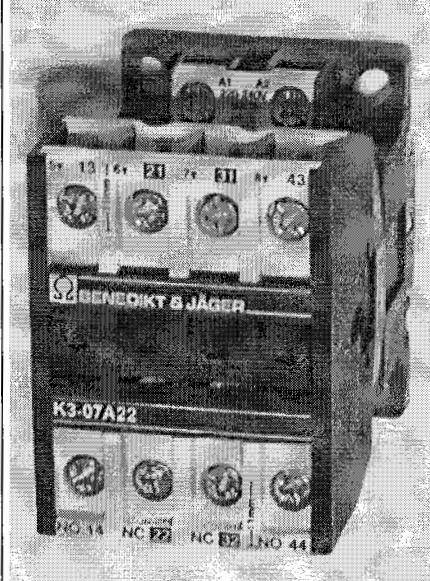
A600

TIGHTENING TORQUE 8.1 lb.-in.
14AWG-10AWG
WIRE 60°C Cu ONLY

Photo:

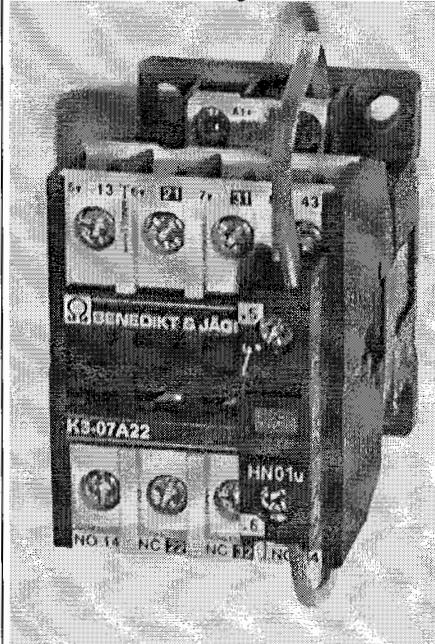
K3-07A (AC-operated) represents all other Brands and Types

Control circuit voltage: 5-550V 50Hz 6-600V 60Hz



K3-07A (DC-operated) represents all other Brands and Types

Control circuit voltage: 12-220V =



Test item particulars	: Contactor Relais	
	K03-07A	K03-07D
- method of operation.....	: Magnetic	
- switching positions.....	: ON-OFF	
- number of circuits	: 4	
- kind of current.....	: AC	
- number and kind of contact elements	: Max. 4 NC or 4 NO	
- rated frequency (Hz).....	: 50-60	
- number of positions of main contacts.....	: 2	
Rated and limiting values, main circuit.....		
- rated operational voltage Ue (V).....	: 690	
- rated insulation voltage Ui (V).....	: 690	
- rated impulse withstand voltage Uimp (kV)	: 8	
- conventional free air thermal current Ith (A)	: 20	10
- conventional enclosed thermal current Ithe (A)	: 20	10
- rated operational current le (A).....	: 20	10
- rated uninterrupted lu (A).....	: 20	10
- utilization category	: AC1	
Short-circuit characteristic		
- rated conditional short-circuit current (kA).....	: 1	
Co-ordination of short-circuit protective devices		
- kind of protective device	Fuse	
	25A gL/gG	20A gL/gG
Possible test case verdicts:		
- test case does not apply to the test object.....	N(A.)	
- test object does meet the requirement	P(ass)	
- test object does not meet the requirement	F(ail)	

General remarks:

"(see remark #)" refers to a remark appended to the report.

"(see appended table)" refers to a table appended to the report.

Throughout this report a comma is used as the decimal separator.

The test results presented in this report relate only to the object tested.

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The present Test Report is not valid as a Test Report according to a Mutual Recognition Agreement (i.e. IECEx-CB, CCA, ENEC, KEYMARK,...) unless appended to a corresponding Certificate issued by a National Certification Body, signatory to the relevant Scheme.

1) According to the request of the manufacturer only utilization category AC1 according to IEC 60947-4-1 has been tested.

2) All the requirements for the coils of the contactor relais are covered by CB/AT 1285
(contactors K3)

Ordering key:

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict

5.2	MARKING		
	Data shall be preferably marked on the equipment:		P
	a - manufacturer's name or trademark	Ω , Benedikt & Jäger	P
	b - type designation or serial number	K3-07A... K3-07D...	P
	Data shall be included on the nameplate, or on the equipment, or in the manufacturer's published literature:		P
	c - number of this standard	IEC 60947-5-1	P
	d - rated operational voltages	690V	P
	e - utilization category and rated operational currents, at the rated operational voltages of the control circuit device	AC1 (see remark on page 5) 20A 10A 690V	P
	f - rated insulation voltage	690V	P
	g - rated impulse withstand voltage	8kV	P
	h - switching overvoltages, if applicable	≤ 8 kV	P
	i - IP code, in case of enclosed control circuit device	-	N
	j - pollution degree	3	P
	k - type and maximum ratings of short-circuit protective device	Fuse Fuse 25A gL(gG) 20A gL (gG)	P
	l - conditional short-circuit current if less than 1000 A	-	N
	m - suitability for isolation, where applicable		N
	n – indication of contact elements of same polarity		N

7.1	CONSTRUCTION		
7.1.1	Materials		P
7.1.2	Current-carrying parts and their connection		P
7.1.3	Clearances		P
	Uimp is given as:	8kV	P
	- max. value of rated operational voltage to earth :	600V	—
	- nominal voltage of supply system	400 / 690V	—
	- overvoltage category	IV	—

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict
	- pollution degree	3	—
	- field in- or homogeneous	Inhomogeneous	—
	- minimum clearances (mm)	8	—
	- measured clearances (mm)	$\geq 10,2$	—
	Uimp is not given:		N
	- rated insulation voltage Ui (V)		—
	- le		—
	- minimum clearances L-L/L-A (mm)		—
	- measured clearances L-L/L-A (mm)		—
	Creepage distances		P
	Uimp is given as:	8 kV	P
	- material group or CTI	Min. IIIb	—
	- minimum creepage distances (mm)	10	—
	- measured creepage distances (mm)	$\geq 10,2$	—
	Uimp is not given:		N
	- material column a or b		—
	- minimum creepage distances (mm)		—
	- measured creepage distances (mm)		N
7.1.4	Actuator		N
7.1.4.1	Insulation		N
7.1.4.2	Direction		N
7.1.4.3	Actuating force (or moment)		N
7.1.4.4	Limitation of rotation (of rotary switch)		N
7.1.4.5	Emergency stop		N
7.1.5	Indication of the contact position		N
7.1.5.1	Indication means		N
7.1.5.2	Indication by the actuator		N
7.1.6	Conditions for control switches suitable for isolation		N
7.1.7	Class II control circuit devices		N
7.1.8	Control devices with integrally connected cables		N
7.1.11	Degree of protection of enclosed equipment		N

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict
	Degree of protection	IP	N
8.3.1.a TEST SEQUENCE I			
8.3.3.3	Temperature rise		P
	ambient temperature 10-40 °C	22	—
	test enclosure W x H x D (mm x mm x mm)	175 x 115 x 115	—
	material of enclosure	Steel	—
	NO-contacts, test conditions:	K3-07A40 K3-07D40	P
	- rated operational current I_e (A)	20 10	—
	- cable cross-section (mm^2)	2,5	—
	- temperature rise of NO terminals (K)	≤ 50 ≤ 37	—
	Auxiliary circuit, test conditions:		P
	HA10 auxiliary blocks	2x 2x	
	- rated operation current I_e (A)	16	—
	- cable cross-section (mm^2)	2,5	—
	- temperature rise of auxiliary circuit terminals (K)	≤ 50 ≤ 48	—
	NC-contacts, test conditions:	K3-07A04 K3-07D04	P
	- rated operational current I_e (A)	20 10	—
	- cable cross-section (mm^2)	2,5	—
	- temperature rise of NC terminals (K)	≤ 48 ≤ 36	—
	Auxiliary circuit, test conditions:		P
	HA01 auxiliary blocks	2x 2x	
	- rated operation current I_e (A)	16	—
	- cable cross-section (mm^2)	2,5	—
	- temperature rise of auxiliary circuit terminals (K)	≤ 48 ≤ 42	—
	Coils and electromagnets, test conditions:		P
	- rated control supply voltage U_s (V)	220-240V 50Hz	—
	- Class of insulating material	F	—
	- temperature rise of coil and electromagnets (K)	≤ 53 ≤ 52	—
	(only for tests with NO-contacts)		
8.3.3.2	Operating limits		P
8.3.3.2.1	Power-operated equipment:		P

IEC 60 947-5-1

Clause	Requirement – Test	Result - Remark		Verdict
	ambient temperature (°C)	22		
	rated control supply voltage Us (V)	220-240V		
	frequency (Hz)	50Hz		
	limits of close satisfactorily at any value between 85% and 110% of rated control supply voltage Us :	154-264V 70-110%	157-264V 71-110%	P
	limits of drop out and open fully are: 75% to 20% for a.c. and 75% to 10% for d.c.	90V 41%	93V 42%	P
8.3.3.4	Test of dielectric properties, impulse withstand voltage (Uimp indicated):			P
	- verification by measurement of clearances instead of testing	Yes		P
	- rated impulse withstand voltage (V)	8000		
	- test Uimp auxiliary circuits (kV)			N
	Test of dielectric properties, dielectric withstand voltage :			P
	- rated insulation voltage (V)	690		
	- control and auxiliary circuits, test voltage (V) for 1 min	2500		P
8.2.4	Mechanical properties of terminals	"auxiliary contact terminals"		P
8.2.4.2	Mechanical strength of terminals			P
	maximum cross-sectional area of conductor (mm ²)	6 solid	4 flex	
	diameter of thread (mm)	M 3,5		
	torque (Nm)	0,8		
	5 times on 2 separate clamping units			P
8.2.4.3	Testing for damage to and accidental loosening of conductor (flexion test)			P
	conductor of the smallest cross-sectional area (mm ²)	2,5 solid	1,5 flex	
	number of conductor of the smallest cross section	1		
	diameter of bushing hole (mm)	9,5		6,4
	height between the equipment and the platen (mm)	279		260
	mass at the conductor(s) (kg)	0,7		0,4

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.4	Pull-out test		P
	force (N) : 50	40	—
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		P
	Flexion test		P
	conductor of the largest cross-sectional area (mm ²) :	6 solid 4 flex	—
	number of conductor of the largest cross-section : 1	1	—
	diameter of bushing hole (mm) : 9,5	9,5	—
	height between the equipment and the platen (mm) : 279	279	—
	mass at the conductor(s) (kg) : 1,4	0,9	—
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		P
	Pull-out test		P
	force (N) : 80	60	—
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		P
	Flexion test		P
	conductor of the largest and smallest cross-sectional area (mm ²) :	2,5 // 6 solid 1,5 // 4 flex	—
	number of conductor of the smallest cross sectional, number of conductor of the largest cross sectional : 1 // 1	1 // 1	—
	diameter of bushing hole (mm) : 9,5 // 9,5	6,4 // 9,5	—
	height between the equipment and the platen (mm) : 279 // 279	260 // 279	—
	mass at the conductor(s) (kg) : 0,7 // 1,4	0,4 // 0,9	—

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		P
	Pull-out test		P
	force (N): 50 // 80 40 // 60		—
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4	Mechanical properties of terminals "coil terminals"		P
8.2.4.2	Mechanical strength of terminals		P
	maximum cross-sectional area of conductor (mm ²)	2,5 solid 2,5 flex	—
	diameter of thread (mm)	M 3,5	—
	torque (Nm)	0,8	—
	5 times on 2 separate clamping units		P
8.2.4.3	Testing for damage to and accidental loosening of conductor (flexion test)		P
	conductor of the smallest cross-sectional area (mm ²)	1 solid 1 flex	—
	number of conductor of the smallest cross section	1 1	—
	diameter of bushing hole (mm)	6,4 6,4	—
	height between the equipment and the platen (mm)	260 260	—
	mass at the conductor(s) (kg)	0,4 0,4	—
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.4	Pull-out test		P
	force (N): 35 35		—
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		P
	Flexion test		P

IEC 60 947-5-1				
Clause	Requirement – Test	Result - Remark		Verdict
	conductor of the largest cross-sectional area (mm ²)	2,5 solid	2,5 flex	—
	number of conductor of the largest cross-section : 1	1	1	—
	diameter of bushing hole (mm)	9,5	9,5	—
	height between the equipment and the platen (mm)	279	279	—
	mass at the conductor(s) (kg)	0,7	0,7	—
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit			P
	Pull-out test			P
	force (N)	50	50	—
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit			P
	Flexion test			P
	conductor of the largest and smallest cross-sectional area (mm ²)	1 // 2,5 solid	1 // 2,5 flex	—
	number of conductor of the smallest cross sectional, number of conductor of the largest cross sectional	1 // 1	1 // 1	—
	diameter of bushing hole (mm)	6,4 // 9,5	6,4 // 9,5	—
	height between the equipment and the platen (mm)	260 // 279	260 // 279	—
	mass at the conductor(s) (kg)	0,4 // 0,7	0,4 // 0,7	—
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit			P
	Pull-out test			P
	force (N)	35 // 50	35 // 50	—
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit			P

IEC 60 947-5-1				
Clause	Requirement – Test	Result - Remark		Verdict
8.3.3.5	TEST SEQUENCE II			
	Making and breaking capacity	K3-07A	K3-07D	P
	utilization category	AC-1 (see remark on page 5)	—	—
	rated operational voltage Ue (V)	690	—	—
	rated operational current Ie (A) or power (kW)	20A	10A	—
	Conditions, make/break operations AC-1 only:			
	- test voltage U/Ue = 1,05 (V)	L1: 728 L2: 728 L3: 728	730 730 730	—
	- test current I/Ie (A)	L1: 32 L2: 32 L3: 32	16 16 16	—
	- power factor/time constant	L1: 0,79 L2: 0,79 L3: 0,79	0,84 0,84 0,84	—
	- on-time (ms)	200	200	—
	- off-time (s)	10	10	—
	- number of make/break operations	50	50	P
	Behaviour and condition during and after the test:			
	- no permanent arcing			
	- no flashover between poles			
	- no blowing of the fusible element in the earth circuit			
	- no welding of the contacts			
	- the contacts shall operate when the contactor or starter is switched by the applicable method of control			
8.3.3.6	Operational performance capability:	K3-07A	K3-07D	P
	utilization category	AC-1 (see remark on page 5)	—	—
	rated operational voltage Ue (V)	690	—	—
	rated operational current Ie (A) or power (kW)	20A	10A	—
	Test conditions for make/break operations AC-1 only:			

IEC 60 947-5-1				
Clause	Requirement – Test	Result - Remark		Verdict
	- test voltage U/Ue = 1,05 (V)	L1: 725 L2: 725 L3: 725	725 725 725	—
	- test current I/Ie (A)	L1: 22 L2: 22 L3: 22	10,5 10,5 10,5	—
	- power factor/time constant	L1: 0,85 L2: 0,85 L3: 0,85	0,82 0,82 0,82	—
	- on-time (ms)	200	200	—
	- off-time (s)	4	10	—
	- number of make/break operations	6000	6000	P
8.3.3.6.6	Behaviour and condition during and after the test:			P
	- no permanent arcing			P
	- no flashover between poles			P
	- no blowing of the fusible element in the earth circuit			P
	- no welding of the contacts			P
	- the contacts shall operate when the contactor or starter is switched by the applicable method of control			P
	Dielectric verification:			P
	test voltage (V) (2 Ue /min. 1000 V) for 1 min	1380		—
8.3.3.5.3	Making and breaking capacities of switching elements under abnormal conditions:			N
	utilization category			—
	rated operational voltage Ue (V)			—
	rated operational current Ie (A) or power (kW)			—

8.3.3.5	TEST SEQUENCE III	
8.3.3.5.2	Making and breaking capacities of switching elements under normal conditions	N

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict
8.3.4	TEST SEQUENCE IV		
	Performance under conditional short-circuit current	K3-07A40 NO-contact	K3-07A04 NC-contact
	type of SCPD	Fuse Diazed	P
	ratings of SCPD	25A gL(gG)	
	prospective current (kA)	1	
	test voltage (V) $U/U_e = 1,1$ (V)	L1: 436 L2: - L3: -	
	r.m.s. test current (A)	L1: 1.095 L2: - L3: -	
	power factor (max. 0,7)	0,7	P
	first making operation to closed switching elements: test I^2dt (A ² s) / I_D (A)	L1: $\leq 199A^2s$ $\leq 414A$ L2: - L3: -	$\leq 199A^2s$ $\leq 414A$
	time interval between test (min. 3 min)	3 min	
	second making operation to closed switching elements: test I^2dt (A ² s) / I_D (A)	L1: $\leq 199A^2s$ $\leq 414A$ L2: - L3: -	$\leq 199A^2s$ $\leq 414A$
	time interval between test (min. 3 min)	3 min	
	third making operation to closed switching elements: test I^2dt (A ² s) / I_D (A)	L1: $\leq 199A^2s$ $\leq 414A$ L2: - L3: -	$\leq 199A^2s$ $\leq 414A$
	Behaviour of the equipment during the test:		P
	switching elements open by the normal actuating system		P
	Dielectric verification:		P
	dielectric test voltage (V)	1.380	P

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict
	Performance under conditional short-circuit current K3-07D40 NO-contact	K3-07D04 NC-contact	P
	type of SCPD	Fuse Diazed	—
	ratings of SCPD	20A gL(gG)	—
	prospective current (kA)	1	—
	test voltage (V) U/Ue = 1,1 (V)	L1: 436 L2: - L3: -	—
	r.m.s. test current (A)	L1: 1.095 L2: - L3: -	—
	power factor (max. 0,7)	0,7	P
	first making operation to closed switching elements: test I^2dt_a (A^2s) / I_D (A)	L1: $\leq 199A^2s$ $\leq 414A$ L2: - L3: -	$\leq 199A^2s$ $\leq 414A$
	time interval between test (min. 3 min)		—
	second making operation to closed switching elements: test I^2dt_a (A^2s) / I_D (A)	L1: $\leq 199A^2s$ $\leq 414A$ L2: - L3: -	$\leq 199A^2s$ $\leq 414A$
	time interval between test (min. 3 min)	3 min	—
	third making operation to closed switching elements: test I^2dt_a (A^2s) / I_D (A)	L1: $\leq 199A^2s$ $\leq 414A$ L2: - L3: -	$\leq 199A^2s$ $\leq 414A$
	Behaviour of the equipment during the test:		P
	switching elements open by the normal actuating system		P
	Dielectric verification:		P
	dielectric test voltage (V)	1.380	P

IEC 60 947-5-1			
Clause	Requirement – Test	Result - Remark	Verdict

TABLE: temperature rise measurements			
temperature rise dT of part:	phase	dT (K) NO / NC	Required dT (K)
Terminals K3-07A40 / 04 230VAC	1	48 / 44	65
	2	50 / 45	65
	3	48 / 47	65
	4	49 / 46	65
	5	50 / 48	65
	6	47 / 43	65
	7	47 / 43	65
	8	45 / 44	65
Terminals of auxiliary contacts	13/11	46 / 45	65
	24/22	47 / 48	65
	34/32	50 / 41	65
	43/41	47 / 45	65
Enclosure inside		24 / 19	
Coil	240V/50Hz	53K / ---	135
Terminals K3-07D40 / 04 230VAC	1	32 / 31	65
	2	35 / 30	65
	3	35 / 33	65
	4	35 / 35	65
	5	37 / 36	65
	6	34 / 35	65
	7	32 / 33	65
	8	34 / 34	65
Terminals of auxiliary contacts	13/11	45 / 41	65
	24/22	48 / 42	65
	34/32	45 / 41	65
	43/41	46 / 41	65
Enclosure inside		25 / 16	
Coil	240V/50Hz	52K / ---	135